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1 of 2

Delivering Value through Innovation and Dedication



# TU-872 SLK Sp

Core: TU-872 SLK Sp Prepreg: TU-87P SLK Sn

TU-872 SLK Sp is based on a high performance modified epoxy FR-4 resin. This material is reinforced with novel woven glass and designed with extra low dielectric constant and low dissipation factor for high speed low loss and high frequency circuit board application. TU-872 SLK Sp material is suitable for environmental protection lead free process and also compatible with FR-4 processes. TU-872 SLK Sp laminates also exhibit excellent CTE, superior chemical resistance, moisture resistance, thermal stability, CAF resistance and toughness enhanced by an allyl network forming compound.

#### **Applications**

- Radio Frequency
- Backpanel, High performance computing
- Line cards, Storage
- Servers, Telecom, Base station
- Office Routers

#### Performance and Processing Advantages

- Excellent electrical properties
- Dielectric constant less than 3.5
- Dissipation factor less than 0.010
- Excellent, stable and flat Dk/Df performance
- Compatible with most FR-4 processes
- Lead free process compatible
- Improved z-axis thermal expansion
- Anti-CAF capability
- Superior dimensional stability, thickness uniformity and flatness
- Excellent through-hole and soldering reliability

#### **Industry Approvals**

- IPC-4101E Type Designation: /29, /99, /101, /126
- IPC-4101E/126 Validation Services QPL Certified
- UL Designation ANSI Grade: FR-4.0
- UL File Number: E189572
- Flammability Rating: 94V-0
- Maximum Operating Temperature: 130°C

## Standard Availability

- Thickness: 0.002" [0.05mm] to 0.062" [1.58mm], available in sheet or panel form
- Copper Foil Cladding: 1/3 to 5 oz for built-up & double sides
- Prepregs: Available in roll or panel form
- Glass Styles: 106, 1080 and 2116













	Typical Values	Conditioning	IDC 4101 /126
<del>-</del> 1	Typical values	Conditioning	IPC-4101 /126
Thermal			
Tg (DMA)	220°C		1 =006
Tg (DSC)	200°C	E-2/105	> 170°C
Tg (TMA)	190°C		240°C
Td (TGA)	340°C		> 340°C
CTE x-axis	12~15 ppm/°C	5.2/105	N/A
CTE y-axis	12~15 ppm/°C	E-2/105	N/A
CTE z-axis	2.3 %		< 3.0%
Thermal Stress,			
Solder Float, 288°C	> 60 sec	A	> 10 sec
T260	60 min		> 30 min
T288	20 min	E-2/105	> 15 min
T300	5 min		> 2 min
Flammability	94V-0	E-24/125	94V-0
Electrical			
Permittivity (RC50%)			
1GHz (SPC method/4291B)	3.6/3.4		< 5.2
5GHz (SPC method)	3.5	E-2/105	_
10GHz (SPC method)	3.5		_
Loss Tangent (RC50%)			
1GHz (SPC method/4291B)	0.006/0.004		
5GHz (SPC method)	0.007	E-2/105	< 0.035
10GHz (SPC method)	0.008	· ·	
Volume Resistivity	> 10 <sup>10</sup> MΩ·cm	C-96/35/90	> 10 <sup>6</sup> MΩ • cm
Surface Resistivity	$> 10^8 \text{ M}\Omega$	C-96/35/90	> 10 <sup>4</sup> MΩ
Electric Strength	> 40 KV/mm	A	> 30 kV/mm
Dielectric Breakdown	> 50 kV	A	N/A
Mechanical			
Young's Modulus			
Warp Direction	26 GPa	A	N/A
Fill Direction	24 GPa	^	IN/A
Flexural Strength			
Lengthwise	> 60,000 psi	A	> 60,000 psi
Crosswise	> 50,000 psi	A	> 50,000 psi
Peel Strength,	. = " "		
1.0 oz RTF Cu foil	4~7 lb/in	A	> 4 lb/in
Water Absorption	0.13 %	E-1/105+D-24/23	< 0.5 %

### NOTE:

- 1. Property values are for information purposes only and not intended for specification.
- 2. Any sales of these products will be governed by the terms and conditions of the agreement under which they are sold.
- 3. This product is based on a patent pending technology.

